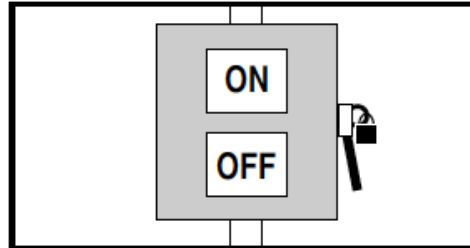
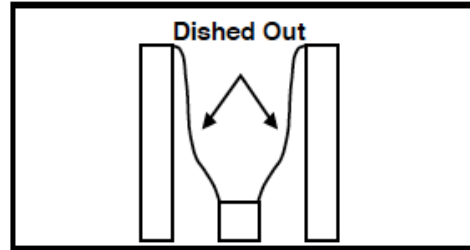


BELT INSTALLATION

Make sure the power is locked out and tagged out.



Replace sheaves that show more than 1/16" wear along one side of groove.



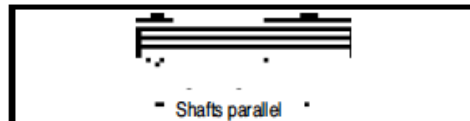
Don't pry belts over the sheave groove like this.



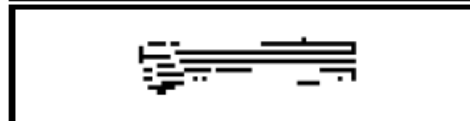
Remove belts this way.



Align sheave groove like this.



Not like this.



Alignment checking using a cord. When the sheaves are correctly aligned, the cord will be in contact with the outside faces of both sheaves, without a gap between them.

